C/041/002 Incoming





Ken May, General Manager #3548 597 South SR 24 Salina, UT 84654 (435) 286-4400 - Office (435) 286-4499- Fax

June 4, 2010

Mr. Daron Haddock
Permit Supervisor
Utah Coal Regulatory Program
Utah Division of Oil, Gas and Mining
1594 West North Temple, Suite 1210
P. O. Box 145801
Salt Lake City, Utah 84114-5801

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JUN 07 2010

DIV. OF OIL, GAS & MINING

RE:

New Portals Amendment to the Canyon Fuel Company, LLC, Sufco Mine, Permit

Number C/041/0002

Dear Mr. Haddock:

Please find enclosed with this letter the Sufco Mine permit amendment to include three new portals in the mine's M&RP. We have included five copies of the modified text in redline/strikethrough format, plates 5-2A, 5-2B, and 7-6, and completed C1 and C2 forms. Clean copies of the pages with modifications will be forwarded to the Division once the modification is approved for inclusion in the permit.

Sufco mine is planning the construction of three new portals within the current disturbed area boundary at the mine site. The locations of the portals are just north of the warehouse. All three portals are being constructed on the cut slope made during construction of the mine yard. No new vegetation will be disturbed and no topsoil exists in the area of construction. Construction would include the removal of a pulley storage rack, moving the ditches that drain undisturbed watersheds MSH-2, MSH-2A, and ESC 7 to above the new portals, removal of the 6" pipe that drains ESC-7 and increasing the diameter of the steel pipe that drains ESC 6.

The ditch that drains undisturbed watersheds MSH-2 and MSH-2A would be moved above the new portals. Current ditch dimensions would be kept to insure adequate volume for flows. The 6" steel pipe that drains MSH-2A would be extended to the new ditch outlet. This pipe connects to the 72" bypass culvert. MSH-2 would continue to report to the inlet of the 42" Mud Spring Hollow bypass culvert via a ditch that would be extended to the outlet.

The undisturbed ditch that drains ESC-7 would be reconstructed so that flows would report to an 8" pipe on the north east end of this ditch. Ditch dimensions would be kept to specifications currently stated in Appendix 7-12 of the MRP. The 8" pipe would report to 72" bypass culvert via the 10" pipe that drains undisturbed watershed ESC-6.

The 6" pipe that currently directs water from undisturbed ESC-6 to the 72" bypass culvert will be replaced with a 10" pipe. This is to handle the flows of both ESC-6 and ESC-7. The 8" pipe that drains ESC-7 will be teed into this 10" pipe.

Permit Supervisor Utah Coal Regulatory Program June 4, 2010 Page 2



Certified stamped copies of drainage pipe calculations are included and will be added to Appendix 7-13 of the MRP.

Removal of plate 7-7, Mine Yard Watershed Boundaries, from the MRP. Plate 7-7 showed watershed boundaries from the primary sedimentation pond to the top of mine yard, with the construction of the overflow sedimentation pond this plate has been combined with plate 7-6 to show drainage details and watershed boundaries for the entire mine site facilities in East Spring Canyon.

Sufco mine needs approval of this amendment to start construction by July 1st of 2010. If you have any questions regarding the information contained in this letter or within the permit modification, please call Leland Roberts at (435) 286-4483.

Sincerely,

CANYON FUEL COMPANY, LLC

Sufco Mine

Kenneth E. May

Bunett

General Manager

Encl.

cc:

DOGM - Price Field Office

DOGM Correspondence File

KEM/FLR:kb

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APPLICATION FOR COAL PERMIT PROCESSING Permit Change

New Permit

Renewal

Exploration

Bond Release

Transfer

Transfer | Permittee: CANYON FUEL COMPANY, LLC Mine: SUFCO MINE Permit Number: C/041/002 Title: New portals at main mine facilities in East Spring Canyon Description, Include reason for application and timing required to implement: Three new portals at the mine site factilies in East Spring Canyon. Construction to begin July of 2010 Instructions: If you answer yes to any of the first eight (gray) questions, this application may require Public Notice publication. Yes 🖂 No 1. Change in the size of the Permit Area? Acres: Disturbed Area: increase decrease. Yes No 2. Is the application submitted as a result of a Division Order? DO# Yes No 3. Does the application include operations outside a previously identified Cumulative Hydrologic Impact Area? Yes No 4. Does the application include operations in hydrologic basins other than as currently approved? Yes No 5. Does the application result from cancellation, reduction or increase of insurance or reclamation bond? Yes No 6. Does the application require or include public notice publication? Yes No 7. Does the application require or include ownership, control, right-of-entry, or compliance information? Yes No 8. Is proposed activity within 100 feet of a public road or cemetery or 300 feet of an occupied dwelling? Yes No 9. Is the application submitted as a result of a Violation? NOV # Yes 🛛 No 10. Is the application submitted as a result of other laws or regulations or policies? ☐ Yes 🛛 No 11. Does the application affect the surface landowner or change the post mining land use? Yes 🛛 No 12. Does the application require or include underground design or mine sequence and timing? (Modification of R2P2) Yes No 13. Does the application require or include collection and reporting of any baseline information? Yes No 14. Could the application have any effect on wildlife or vegetation outside the current disturbed area? Yes No 15. Does the application require or include soil removal, storage or placement? Yes No 16. Does the application require or include vegetation monitoring, removal or revegetation activities? X Yes No 17. Does the application require or include construction, modification, or removal of surface facilities? Yes No 18. Does the application require or include water monitoring, sediment or drainage control measures? X Yes No 19. Does the application require or include certified designs, maps or calculation? Yes No 20. Does the application require or include subsidence control or monitoring? Xes □ No 21. Have reclamation costs for bonding been provided? Yes No 22. Does the application involve a perennial stream, a stream buffer zone or discharges to a stream? 23. Does the application affect permits issued by other agencies or permits issued to other entities? Please attach four (4) review copies of the application. If the mine is on or adjacent to Forest Service land please submit five (5) copies, thank you. (These numbers include a copy for the Price Field Office) I hereby certify that I am a responsible official of the applicant and that the information contained in this application is true and correct to the best of my information and belief in all respects with the laws of Utah in reference to commitments, undertakings, and obligations, herein. KENNETH E. MAY, MINE MANAGER Print Name Sign Name, Position, Date STARY PUBLIC Subscribed and sworp to before me this JILL WHITE W 300 S n-son, UT 84634 Notary Public A-n-hission Expires My commission Expires: March 28, 2012 State of STATE OF UTAH County of For Office Use Only: **Assigned Tracking** Number: DIV. OF OIL, GAS & MINING

Form DOGM- C1 (Revised March 12, 2002)

APPLICATION FOR COAL PERMIT PROCESSING Detailed Schedule Of Changes to the Mining And Reclamation Plan

Permitt	tee: CANYO	ON FUEL CO	MPANY, LLC		
Mine:	SUFCO MIN			nit Number:	C/041/002
Title:	New portals a	at main mine f	acilties in East Spring Canyon		
application of content	on. Individually its, section of the	y list all maps a e plan, or other	to the Mining and Reclamation Plan, which is required and drawings that are added, replaced, or removed from a information as needed to specifically locate, identify are and drawing number as part of the description.	the plan. Include	changes to the table
			DESCRIPTION OF MAP, TEXT, OR MATER	IAL TO BE CH	ANGED
Add	Replace	Remove	Pages 5-54 and 5-55 in Chapter 5, Volume 1 of MRP.		
Add	Replace	Remove	Pages 7-58A, 7-78, 7-78A, 7-78C, and 7-80 in Chapte		MRP.
Add	Replace	Remove	Plate 5-2A in Chapter 5, Volume 1 of MRP.		
Add	Replace	Remove	Plate 5-2B in Chapter 5, Volume 1 of MRP.		
Add	Replace	Remove	Plate 7-6 in Chapter 7, Volume 2 of MRP.		
Add	Replace	Remove	Plate 7-7 in Chapter 7, Volume 2 of MRP.		
Add	□ Replace	Remove	Replace Bond Calculation pages: Total2068 page 1, I Volume 6 of MRP.	DEMO2068 page	I, in Appendix 5-9 in
Add	Replace	Remove	Replace Bond Calculation page: DEMO2068 Seal Por Volume 6 of MRP.		
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is only temporarily stored at the mine prior to off-site disposal, there is no significant potential for this debris to spontaneously combust. Fire extinguishers are kept on mobile equipment in the mine yard to extinguish any fires should combustion of the waste materials occur. Waste materials that constitute a fire hazard (e.g.,grease, lubricants, paints, and flammable liquids) will be stored in such a manner as to minimize any fire hazard. Empty containers of such products will only be stored temporarily at the mine-site prior to proper off site disposal.

5.2.8.4 Dams, Embankments, and Impoundments

No dams, embankments, or impoundments are used for the handling or disposal of coal, overburden, excess spoil, or coal mine waste in the permit area.

5.2.9 Management of Mine Openings

Ten Thirteen underground mine openings exist within the permit area. Locations of these portals are shown on Plates 5-2A,C,&F. Three Six of these openings are located at the mine surface facilities in East Spring Canyon and serve as primary pathways for ingress and egress of personnel and machinery, removal of coal from the mine, and mine ventilation. The remaining seven openings are located as follows:

3 East portals - 2 intakes

Quitchupah portals - 2 intakes

4 East portals - 1 intake and 1 fan portal

Link Canyon Portal - 1 intake

These remaining (non-East Spring Canyon) openings are used for mine ventilation and emergency egress. Each of these supplementary intakes is protected from unauthorized entry by the installation of steel sets and a locked chain-link gate. The keys for the gates are kept approximately 25 feet from the gates inside the mine. This permits emergency exit from the mine but prevents entrance from the outside.

Each underground mine opening is protected from deterioration through the installation of steel portal liner, steel sets, and timbers. These protective measures are inspected weekly to ensure that they remain in good condition.

Any portals which become temporarily inactive in the permit area, but have a further projected useful service, will be protected through the installation of a lockable chain-link gate as described above to prevent unauthorized entry. Warning signs will be posted to identify the hazardous nature of the opening. These protection and warning devices will be periodically inspected and maintained in good operating condition during the period of temporary inactivity.

- East Spring Canyon bypass culvert emergency diversion at the main mine fan. This 3.5 foot square drop drain with oil skimmer cap connects into a 48-inch culvert directed into the East Spring Canyon bypass culvert. This serves as an overflow system when the trash rack at the inlet to East Spring Canyon becomes plugged with debris.
- 6 8-inch pipe diversion for undisturbed watershed ESC-7. This pipe discharges tees to the East Spring Canyon bypass culvert10-inch pipe that drains undisturbed watershed ESC-6.
- Main Mine Fan Diversion. The main mine fan is located in a depression which is nine feet below the adjacent mine yard drainage system. A sump pump with automatic float controls in front of the main fan will pump the runoff from this area into the 10-inch mine yard drain line.
- 10-inch mine yard culvert drainage system. This system discharges to the concrete sediment trap.
- Link Canyon Portal bypass culvert which drains watersheds LCP-East and LCP-West.
- The primary sediment pond diversion culvert allows runoff from the disturbed area to bypass the primary sedimentation pond, thereby allowing water to be drained from the primary sedimentation pond for sediment removal. This culvert discharges to the overflow pond.
- The 66-inch overflow pond bypass culvert allows runoff from undisturbed watersheds DWN-1, DWN-2, DWN-3, MSH-1, MSH-2, and ESC-1 through ESC-7 to bypass the overflow pond. This culvert discharges immediately downstream of the overflow pond.

All diversion ditches are maintained with adequate rip-rap or alternative erosion protection in the ditch sections where flow velocities are great enough that a ditch lining is necessary. Adequate ditch capacities are maintained in all ditch sections. Culverts are kept free of debris and each outlet is lined with adequate riprap. Detailed diversion design is presented in Section 7.4.2.

Water bars in roadside ditches have been constructed of rocks to form low dams across the ditches. The rocks are large enough to resist movement during anticipated run-off events. They are arranged to channel water down the center of the ditch rather than around the water bar ends to prevent erosion of the ditch side walls. Accumulations of sediment behind the ditch water bars are permitted to rise to the lowest height of the bar.

Diversion ditch and culvert operation and maintenance for the diversions within the waste rock disposal site are presented in Volume 3 of this M&RP.

The primary sedimentation pond diversion culvert allows discharge from the sedimentation trap to bypass the primary sedimentation pond and flow directly into the overflow pond. This culvert is also designed to allow discharge from the primary sedimentation pond to flow directly into the overflow pond. Due to this culvert acting as a bypass for the primary sedimentation pond the 18-inch CMP sedimentation trap diversion has been designed to convey the 25-year, 6-hour precipitation event. For more information see Plates 7-4 and 7-5A and Appendix 7-23.

Diversion of Miscellaneous Flows. Diversion ditches and culverts have been utilized within the permit area to divert miscellaneous flows from disturbed and undisturbed area drainages.

Diversion Ditches. A summary table of the minimum channel geometry, channel slope, peak discharge, minimum riprap requirements, maximum flow velocity and minimum freeboard values for each diversion ditch within the facilities area is presented in Table 7-9. All calculations are contained in Appendix 7-12 and 7-23. Each ditch was verified in the field and has adequate capacity and erosion protection to pass the 10-year, 6-hour precipitation event. A description of the diversion ditches within the facilities area is presented below:

- Interception ditch along the East Side Road which drains the undisturbed watershed CBE-5. This diversion drains into the CBE bypass culvert at the substation.
- Interception ditch along the East Side Road which drains the undisturbed watersheds CBE-1 through CBE-5. This diversion drains into the CBE continuance diversion.
- Substation pad upper interception ditch which drains the undisturbed watershed CBE-4. This diversion drains into the CBE bypass culvert at the substation.
- Substation pad lower undisturbed interception ditch which drains the watershed CBE-3. This diversion drains into a drop drain for the CBE bypass culvert at the substation and is part of the alternate sediment control measures defined in Section 7.4.2.1.
- Riprap diversion channel for CBE continuance diversion. This diversion carries flows from the lower interception ditch along the East Side Road to an adjacent ephemeral drainage.
- Interception ditch for the undisturbed watershed ESC-6 north of the ATOF. This
 diversion discharges to the inlet of the 6-inch 10-inch pipe diversion which
 connects into the 72-inch East Spring Canyon bypass system.
- Interception ditch for the undisturbed watershed ESC-7 north of the ATOF. This
 diversion drains to the 6-inch pipe diversion which connects into the 72-inch East

Spring Canyon bypass system an 8-inch pipe that tees into the 10-inch pipe which drains ESC-6.

- Interception ditch for the undisturbed watershed MSH-2 north of the ATOF. This
 diversion drains to the inlet of the 42-inch Mud Spring Hollow bypass.
- Interception ditch for the undisturbed watershed MSH-2A north of the ATOF. This
 diversion drains to the 6-inch pipe diversion which connects into the 72-inch East
 Spring Canyon bypass system.
- Interception ditch draining watershed DIS-1A. This diversion drains to one of the drop drain inlets of the 10-inch mine yard drain line.
- Sedimentation pond access road diversion ditch. This diversion drains the disturbed watershed DIS-3 and discharges to the sedimentation pond.
- Main access road diversion ditch which drains undisturbed watershed DWN-1.
 This ditch drains to the pipe number 5 diversion.
- Link Canyon Substation No. 1 ditch which drains the watersheds LINK and ASCA This diversion diverts the upper undisturbed drainage around the substation and drains to the Link Canyon Substation No. 1 road swale. This diversion ditch was reclaimed in 2000.
- Link Canyon Substation No. 1 road swale which drains watersheds LINK, ASCA-1, and ASCA-3. This diversion carries flows from the Link Canyon Substation No. 1 ditch across the substation access road to the main Link Canyon road drainage. This diversion was reclaimed in 2000.
- Link Canyon Substation No. 2 ditch which drains the watersheds LINK No.2, ASCA-4 and ASCA-7. This diversion diverts the upper undisturbed drainage around the substation and drains to the main Link Canyon road drainage.
- Link Canyon Portal access road Channel No. 1 diversion ditch. This diversion diverts the access road disturbed drainage and the undisturbed drainage above the road to the Link Canyon drainage bypass culvert inlet.
- Link Canyon Portal Pad Channel No. 2 diversion ditch. This diversion diverts the pad area disturbed drainage and the undisturbed drainage above the pad to the Link Canyon drainage bypass culvert inlet.
- The west overflow pond undisturbed area diversion channel. This channel diverts runoff from the undisturbed area immediately west of the overflow pond and conveys the runoff south to the overflow pond access road channel.
- The overflow pond access road channel. This channel diverts runoff from the undisturbed area immediately west of the overflow pond access road and runoff from the west overflow pond channel south along the west side of this road to a swale and across U.S.F.S road.

7-78A

- 6 10-inch pipe diversion for undisturbed watersheds ESC-7, ESC-6, and MSH-2A ESC-6 and ESC-7. This pipe connects into the 72-inch East Spring Canyon bypass system.
- 8-inch pipe diversion for undisturbed watershed ESC-7. This pipe connects to the 10-inch pipe that drains undisturbed watershed ESC-6.
- 6-inch pipe diversion for undisturbed watershed MSH-2A. This pipe connects into the 72-inch East Spring Canyon bypass system.
- Link Canyon Portal bypass culvert. This culvert drains the undisturbed watersheds LCP-East and LCP-West and discharges back into the Link Canyon drainage.
- Main Mine Fan Diversion. The main mine fan is located in a depression which is nine feet below the adjacent mine yard drainage system. A sump pump with automatic float controls in front of the main fan will pump the runoff from this area into the 10inch mine yard drain line.
- 10-inch mine yard drainage system. This drainage system was installed to handle normal surface flows in the mine yard and to reduce the occurrence of mud and erosion. The drainage system consists of drop inlets and a 10-inch pipeline discharging to the concrete sediment trap. It was not designed to pass the 10-year, 6-hour precipitation event. Instead, the surface area of the mine yard is graded to divert all runoff to the concrete sediment trap.
- The sediment trap diversion culvert allows the sedimentation pond to drain for sediment removal. This culvert discharges to the overflow pond.
- The 66-inch overflow pond bypass culvert allows watersheds DWN-1, DWN-2, DWN-3, MSH-1, MSH-2, and ESC-1 through ESC-7 to bypass the overflow pond. This culvert discharges immediately downstream of the overflow pond.

7-78C

TABLE 7-10

Summary of Diversion Culverts

Existing riprap D _{so} OK?		N/A	Upper	A/N	Lower	yes	N/A	N/A	yes	New Y	N/A	N/A	N/A	yes	Not applicable since the mine yard drainage system is not designed to handle peak flows, only daily			yes
Culvert inlet	OK?	yes	Upper	. V	Lower	N/A	yes		yes	ves	yes	yes	yes	yes	designed to handle		90%	yes
Peak Flow ^(a)	(cfs)	9.69	7.76				38.1	59.6	0,53	0.85	2,4	3.19	0.24	55.32 ^(b)	ge system is not o	drainage volumes.	6 26 ^(b)	622,37(c)
Existing	riprap D ₅₀ (in.)	N/A	Upper	N/A	Lower	15.0	N/A	N/A	6.0	12.0	N/A	N/A	N/A	6.0	mine yard draina	Ъ	N/A	12.0
Outlet	Slope (%)	N/A	Upper	A/A	Lower	10.0	N/A	N/A	10.0	28.0	N/A	N/A	NA	18.2	cable since the		1.25	3.0
Min. Slope	(%)	1.2	Upper	1.2	Lower	10.0	8.1		1.0	10.0	1.0	1.0	1.0	60'6	Not appli		1.2	2.8
Inlet type		mitered	N/A				mitered	drop	mitered and drop	mitered	mitered	mitered	mitered	mitered		drop	mitered	mitered
Materi	a	CMP	CMP	Ę			CMP	CMP	CMP	CMP	steel	steel	steel	CMP		Steel	CMP	CMP
Diameter	(in.)	72	Upper	72	Lower	48	42	48	18	18	80	10	ဖ	2-36		10	18	99
Diversion Culvert		East Spring Canyon bypass culvert at inlet	Bypass culvert for combined East Spring	Canyon and Mud Spring Hollow flows			Mud Spring Hollow bypass - discharges to East Spring Canyon bypass	East Spring Canyon bypass culvert emergency diversion at main mine fan	CBE bypass at substation	Pipe No. 5 diversion draining DWN-1	8-inch pipe diversion draining ESC-7, discharges to 10 inch pipe draining ESC-6	10-inch pipe diversion draining ESC-6 and ESC-7, discharges to East Spring Canyon bypass	6-inch pipe diversion draining ESG7, ESG-6, and MSH-2A, discharges to East Spring Canyon bypass	Link Canyon Portal bypass culverts	Main mine fan diversion	10-inch mine yard drainage, discharges to	Sediment Trap Diversion Culvert	Overflow Pond Bypass Culvert

Bonding Calculations

Direct Costs

Subtotal Demolition and Removal Subtotal Backfilling and Grading Subtotal Revegetation Direct Costs	\$1,052,959.00 \$548,005.00 \$171,967.00 \$1,772,931.00	
Indirect Costs Mob/Demob Contingency Engineering Redesign Main Office Expense Project Mainagement Fee Subtotal Indirect Costs	\$177,293.00 \$88,647.00 \$44,323.00 \$120,559.00 \$44,323.00 \$475,145.00	10.0% 5.0% 2.5% 6.8% 2.5% 26.8%
Total Cost	\$2,248,076.00	
Escalation factor Number of years Escalation	\$426,645.00	0.0444 4
Reclamation Cost Escalated	\$2,674,721.00	
Bond Amount (rounded to nearest \$1,000) 2009 Dollars	\$2,675,000.00	
Posted Bond	\$4,439,000.00	
Difference Between Cost Estimate and Bond Percent Difference	\$1,764,000.00 39.74%	

SUFCo Mine Task 2068

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Sufco Mine

Drainage Culvert

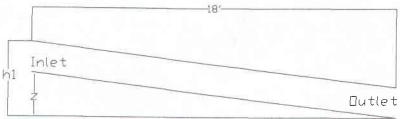
Reference: Lindeburg, Michael PE; Civil Engineering Reference Manual 8th Edition

Pipe ID

$$D := 6.25 \cdot in$$

$$h1 := 30.09 \cdot in$$

 $z := 11.84 \cdot in$



Assume water column one foot above the inlet

$$\frac{h1-z}{D}=2.92$$

$$\frac{h4}{D} = 0.8$$

Type 5 Flow (p19-27)

Cd := 0.95 Ao :=
$$\pi \cdot \left(\frac{6.25}{2}\right)^2 \cdot \text{in}^2$$

$$Q := Cd \cdot Ao \cdot \sqrt{2 \cdot g \cdot (h1 - z)}$$



$$Q = 120.135 \text{ cfm}$$

$$Q = 2.002 \frac{R^3}{s}$$

Pipe ID

$$z = 19.74 \cdot in$$

$$Ao := \pi \cdot \left(\frac{7.9}{2}\right)^2 \cdot in^2$$

Type 5 Flow

$$Q := Cd \cdot Ao \cdot \sqrt{2 \cdot g \cdot (h1 - z)}$$

Q = 144.545 cfm

$$Q = 2.409 \frac{\text{ft}^3}{\text{s}}$$

Conclusion: An 8" sch 40 IPS pipe will support the required drainage from ESC-6. This 8" pipe will tee into the 10" culvert that drains ESC-7.

ESC - 7

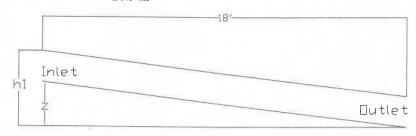
Sufco Mine

Drainage Culvert

Reference: Lindeburg, Michael PE; Civil Engineering Reference Manual 8th Edition

Pipe ID

$$z := 26.5 \cdot in$$



h4 := 5·in

Assume water column one foot above the inlet

$$\frac{h1 - z}{D} = 2.92$$
 2.92 > 1.5

$$\frac{h4}{D} = 0.8$$
 0.8 < 1.0

Type 5 Flow (p19-27)

Cd := 0.95 Ao :=
$$\pi \cdot \left(\frac{6.25}{2}\right)^2 \cdot \text{in}^2$$

$$Q := Cd \cdot Ao \cdot \sqrt{2 \cdot g \cdot (h1 - z)}$$



Q = 120.135 cfm

$$Q = 2.002 \frac{ft^3}{s}$$

Pipe ID

$$ID := 7.9 \cdot in$$

$$z_{i} = 26.5 \cdot in$$

$$Ao := \pi \cdot \left(\frac{7.9}{2}\right)^2 \cdot \text{in}^2$$

Type 5 Flow

$$Q := Cd \cdot Ao \cdot \sqrt{2 \cdot g \cdot (h1 - z)}$$

Q = 191.94 cfm

$$Q = 3.199 \frac{R^3}{s}$$

Conclusion: An 8" sch 40 IPS pipe will support the required drainage from ESC-6 and ESC-7, however a 10" pipe should be placed to account for possible future changes.